

## Domaine Laporte

### Menetou-Salon Le Grand Argentier

#### ABOUT THE ESTATE

- Domaine Laporte combines the know-how of the Laporte and Bourgeois families, two stalwarts in Sancerre.
- Now stretching over 30 hectares of some of the best vineyards in the appellation, Laporte has earned its excellent reputation.
- A highlight is Domaine du Rochoy, a 10-hectare monopole overlooking the Loire River.
- The estate is certified organic and tradition is honored during the vinification process.
- With a range of wines that extract the best from their Loire Valley terroir, Laporte is bringing the excellence of Sancerre to the world.

#### APPELLATION

Menetou-Salon

#### SUB-REGION

Upper Loire

#### GRAPE VARIETY

100% Sauvignon Blanc

#### FARMING

Sustainable, Organic (Ecocert), Vegan

#### SOIL

Clay, limestone from the Jurassic era

#### VINEYARDS & VITICULTURE

Menetou-Salon stretches over 330 hectares. Le Grand Argentier refers to argentier (steward of the royal expenditure and banker of the court) Jacques-Cœur, who held the lordship of Menetou in 1450.

#### HARVEST & VINIFICATION

10 day fermentation between 15°C and 20°C in stainless-steel vats. Native yeast and no malolactic fermentation before maturing of the wine on the lees for four months.

#### ALCOHOL BY VOLUME

12.5

#### PACK SIZE

12x750mL